

MODEL #:
 3717 3718

SECTION TYPE:
 TONGUE & GROOVE

VINYL TOP SEAL:
 YES (OPTION)
 NO

FOAM TAPE THERMAL BREAK:

POLYURETHANE INSULATION:
 R=15.05; U=.18

SKIN MATERIAL:
 27 GA. PRE-PAINTED EXTERIOR MINOR RIBS (3717)
 27 GA. PRE-PAINTED EXTERIOR FLUSH (3718)
 27 GA. PRE-PAINTED WHITE INTERIOR MINOR RIBS
 EMBOSS: STUCCO

REINFORCING STRUTS:
 SEE TABLE #4 FOR REINFORCEMENT

NONE
 2 1/4" STRUT
 3" STRUT
 4" C-CHANNEL

AIRCRAFT CABLE:
 7:1 SAFETY FACTOR

BOTTOM ASTRAGAL:
 3 1/2" (STANDARD)
 7" (OPTIONAL)

1 3/4"

STEEL BALL BEARING ROLLER:

END STILES: (PRE-PAINTED)
 18 GA. SINGLE END STILES (THRU 14'2" WIDE)
 16 GA. DOUBLE END STILES (OVER 14'2" WIDE)

CENTER HINGE:
 14 GA.

TOP BRACKET:
 12 GA.

ROLLER HINGE:
 14 GA. MIN.

EXTERIOR COLOR:

TAN
 GRAY
 WHITE
 BROWN
 TRINAR BEIGE
 TRINAR WHITE

LOCK:

#2 END STILE
 #7 CYLINDER LOCK - NOT AVAILABLE IN FULL-VISION SECTION
 NONE

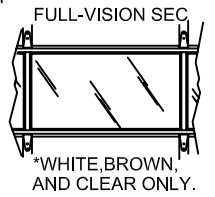
EXHAUST PORT:

LEFT 3"
 RIGHT 4"
 CENTER
 NONE

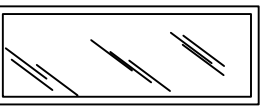
FULL-VISION SECTIONS:
 THRU 20'2" WIDE

1/8" DSB
 1/8" PLEXIGLASS
 1/8" TEMPERED
 1/4" POLYCARBONATE
 1/4" TEMPERED
 1/2" INSULATED TEMP
 1/2" INSULATED

BOTTOM BRACKET:
 12 GA. MIN.



NOTE: FULL-VISION SECTION AVAILABLE FOR ALL SECTIONS EXCEPT BOTTOM



WINDOW FRAME CONSIST OF AN EXTERIOR FRAME AND AN INTERIOR RETAINER, MADE OF RIGID PVC EXTRUSIONS

GLAZING:

SOLID - NO GLAZING
 1/2" INSULATED
 1/2" INSULATED TEMPERED

WINDOW SIZE AVAILABILITY:
 SEE TABLE #3

24" x 8"
 24" x 12"



CUST: _____
 JOB: _____
 ARCH: _____
 CONT: _____

MODEL #: _____ QTY: _____
 DOOR WIDTH: _____
 DOOR HEIGHT: _____

OF SECTIONS HIGH (SEE TABLE #1) _____
 # OF PANELS WIDE (SEE TABLE #2) _____

SECTIONS TO GLAZE: _____
 PANELS TO GLAZE: _____

SHEET 'M-28'
 DATE: _____
 BID #: _____
 PAGE _____ of _____

MODEL #'s 3717, 3718

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0"	3
6'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8
16'3" - 18'0"	9
18'3" - 20'0"	10
20'3" - 22'0"	11
22'3" - 24'0"	12
24'3" - 26'0"	13

NOTE: DOOR HEIGHT IS AVAILABLE IN 3" INCREMENTS

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
7'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 20'2"	5
20'4" - 24'2"	6
24'4" - 26'2"	7
26'4" - 31'6"	8
31'8" - 32'2"	10

NOTE: DOOR WIDTH IS AVAILABLE IN 2" INCREMENTS

**TABLE #3
LITE AVAILABILITY CHART**

DOOR WIDTH	WINDOW SIZE	
	24" X 8"	24" X 12"
7'0" - 9'2"	2	2
9'4" - 13'2"	3	3
13'4" - 16'2"	4	4
16'4" - 20'2"	5	5
20'4" - 24'2"	6	6
24'4" - 26'2"	7	

**TABLE #4
REINFORCEMENT CHART**

DOOR WIDTH	DOOR HEIGHT					
	UP to 8'	8'3" to 10'3"	10'3" to 14'	14'3" to 18'	18'3" to 22'	22'3" to 26'
UP to 12'2"	NONE	NONE	NONE	NONE	NONE	NONE
12'4"- 14'2"	(1) 2-1/4" Strut per Door	(1) 2-1/4" Strut per Door	(1) 2-1/4" Strut per Door	(1) 2-1/4" Strut per Door	(1) 2-1/4" Struts per Door	(1) 2-1/4" Strut per Door
14'4"- 16'2"	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec w/(2) on bottom sec	(1) 2-1/4" Strut per sec w/(2) on bottom sec
16'4"- 18'2"	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec w/(2) on bottom sec	(1) 3" Strut per sec w/(2) on bottom sec
18'4"- 22'2"	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec w/(2) on bottom sec	(1) 3" Strut per sec w/(2) on bottom sec
22'4"- 26'2"	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec
26'4"- 32'2"	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec

* FOR FULL VISION SECTION REINFORCEMENT SEE MODEL 903.

* CC = C-CHANNEL